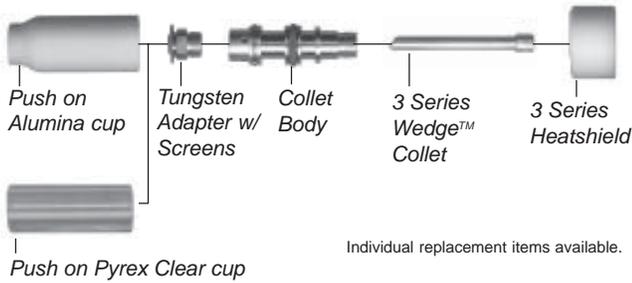




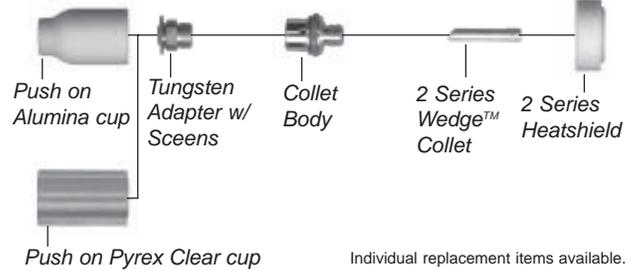
- Allows longer electrode stick-out without contamination of the tungsten (up to 3/4" (19mm) - in draft free areas with argon gas).
- The Gas Saver™ series retrofits to all 2 Series (CK20, CK9) and 3 Series (CK17, CK18, CK26) torches, or competitive brand equivalents.
- Saves up to 40% of shield gas consumption while providing better shield gas coverage patterns.
- Tungsten adapters are interchangeable between CK 2 Series and CK 3 Series torch models, reducing inventory.

STANDARD-GAS SAVER™

3 SERIES KIT CONSISTS OF ITEMS BELOW (ONE EACH)



2 SERIES KIT CONSISTS OF ITEMS BELOW (ONE EACH)



3 SERIES COMPLETE FRONT END KITS:

USE ON TORCHES	TUNGSTEN SIZE	ORDER NUMBER	
CK17, CK18, CK26, CK150, CKC150, CK210	1/16" (1.6mm)	D3GS116	ALUMINA
	3/32" (2.4mm)	D3GS332	
	1/8" (3.2mm)	D3GS418	
CK300, CK510, TL18, TL26, TL210, TL300, FL3L, CKM350	1/16" (1.6mm)	D3GS116-P	PYREX
	3/32" (2.4mm)	D3GS332-P	
	1/8" (3.2mm)	D3GS418-P	

2 SERIES COMPLETE FRONT END KITS:

USE ON TORCHES	TUNGSTEN SIZE	ORDER NUMBER	
CK9, CK20, CK100, CK110, CK130, CK200, CK230, FL2L,	1/16" (1.6mm)	D2GS116	ALUMINA
	3/32" (2.4mm)	D2GS332	
	1/8" (3.2mm)	D2GS418	
CKM230, CWM230, CWH230	1/16" (1.6mm)	D2GS116-P	PYREX
	3/32" (2.4mm)	D2GS332-P	
	1/8" (3.2mm)	D2GS418-P	

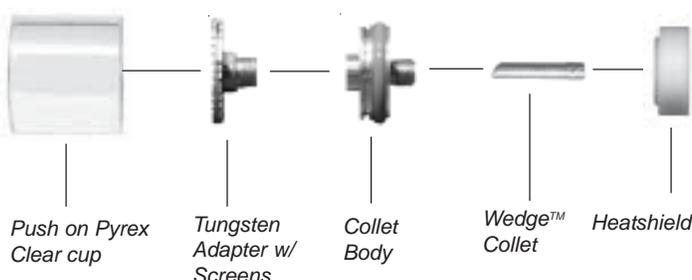


LARGE DIAMETER GAS SAVER™



The CK Large Diameter Gas Saver™ front end is used to provide an inert atmosphere for the welding of reactive metals such as titanium, molybdenum, nickel-based and aluminum based alloys, as well as non-reactive metals like stainless steel. This design is lightweight, allowing for operator comfort and accurate control. The front end also uses a clear Pyrex cup creating excellent visibility of the weld puddle. The clear cup features an inside diameter of 1 1/8" (28.57mm) which is the largest cup orifice available on the market today. This design offers a replaceable, interchangeable tungsten adapter; and a universal collet body, creating less inventory, and allowing inexpensive screen replacement. Tungsten stick-out can be up to 2" (50.8mm) in certain conditions. This kit allows welders to weld low amperage Titanium without a trailing shield. Great for tack welding outside of an inert chamber and repairs of small cracks.

KIT CONSISTS OF ONE EACH OF THE FOLLOWING



2 SERIES LARGE DIAMETER KITS:

USE ON TORCHES	TUNGSTEN SIZE	ORDER NUMBER
CK100, CK110, CK130, CK200, CK230, CK9, CK20	.040" (1.0MM)	D2GS040LD
	1/16" (1.6MM)	D2GS116LD
	3/32" (2.4MM)	D2GS332LD
	1/8" (3.2MM)	D2GS418LD

4 SERIES LARGE DIAMETER KITS:

USE ON TORCHES	TUNGSTEN SIZE	ORDER NUMBER
CK150, CKC150, CK210, CK300, CK510, TL210, TL300, CK17, CK18, CK26	.040" (1.0MM)	D4GS040LD
	1/16" (1.6MM)	D4GS116LD
	3/32" (2.4MM)	D4GS332LD
	1/8" (3.2MM)	D4GS418LD
	5/32" (4.0MM)	D4GS532LD